

# GV4

vertical form fill seal machine

## Automatic vertical form fill and seal packaging machine

Suitable for packing confectionery, fresh and frozen foods, granules, liquids, pulses, cereals, electrical and pharmaceutical products, coins and hardware components.



**GAINSBOROUGH**  
**ENGINEERING COMPANY**  
AUTOMATIC PACKAGING MACHINERY ENGINEERS

Long Wood Road  
Corringham Road Industrial Estate  
Gainsborough Lincolnshire UK DN21 1QB

Telephone ++44 (0)1427 617677  
Facsimile ++44 (0)1427 810443  
Email [sales@gains-eng.co.uk](mailto:sales@gains-eng.co.uk)  
Website [www.gains-eng.co.uk](http://www.gains-eng.co.uk)

# GV4

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### General Description

Manufactured in our Gainsborough factory the GV4 packaging machines feature full programmable prologic control of all GV4 machine functions - bag length, print registration, over printer, product call and no product - no bag.

The PLC also monitors jaw obstructions, film breakage, packaging material run out and safety guard circuits.

CE certified.

### Features

- Option of painted or full stainless steel frame, parts and bearings, except where weight dictates use of anodised aluminium and bought in items are not available in such materials. (Usually specialist electrical or pneumatic items).
- Heat sealable jaws running on hardened shafts and linear bushes for long and trouble-free life.
- All product contact parts stainless steel.
- Mechanical/inverter/clutch brake controlled intermittent film drive.
- Belts with encoder feed back for measurement of length of pack.
- Industry standard 'brand' named products used when not manufactured in-house.
- Touch Screen PLC control of all machine functions with product codes for ease of product changeovers.
- Photo-electric cell registration.
- Film run out detection.
- Jaw obstruction detection.
- Totalising/batch counting facility.
- Interfaces easily with auger, weighers, liquid and counting systems.
- Machine options:
  - Gussetting
  - Block bottom
  - Bag supports
  - Gas flushing
  - Static eliminators
  - Hole punch
  - Euroslot
  - Overprinting
  - Labeller
  - Take away conveyor
  - Rotary table

### Technical Features

Packing speeds up to 50/minute subject to suitability of packing material feed system and type of product to be packed.

Maximum pack size 400mm wide x 600mm long.

Minimum pack size 150mm wide x 150mm long.

Double bag length facility available. (Subject to suitable bag discharge arrangements).

#### Machine dimensions:

|                        |                   |
|------------------------|-------------------|
| <b>Width</b>           | 1350 mm           |
| <b>Height</b>          | 2100 mm           |
| <b>Deep</b>            | 2410 mm           |
| <b>Weight</b>          | 1000kg            |
| <b>Air supply</b>      | 80psi, 5 bar      |
| <b>Air consumption</b> | 25 - 30 cu ft min |

